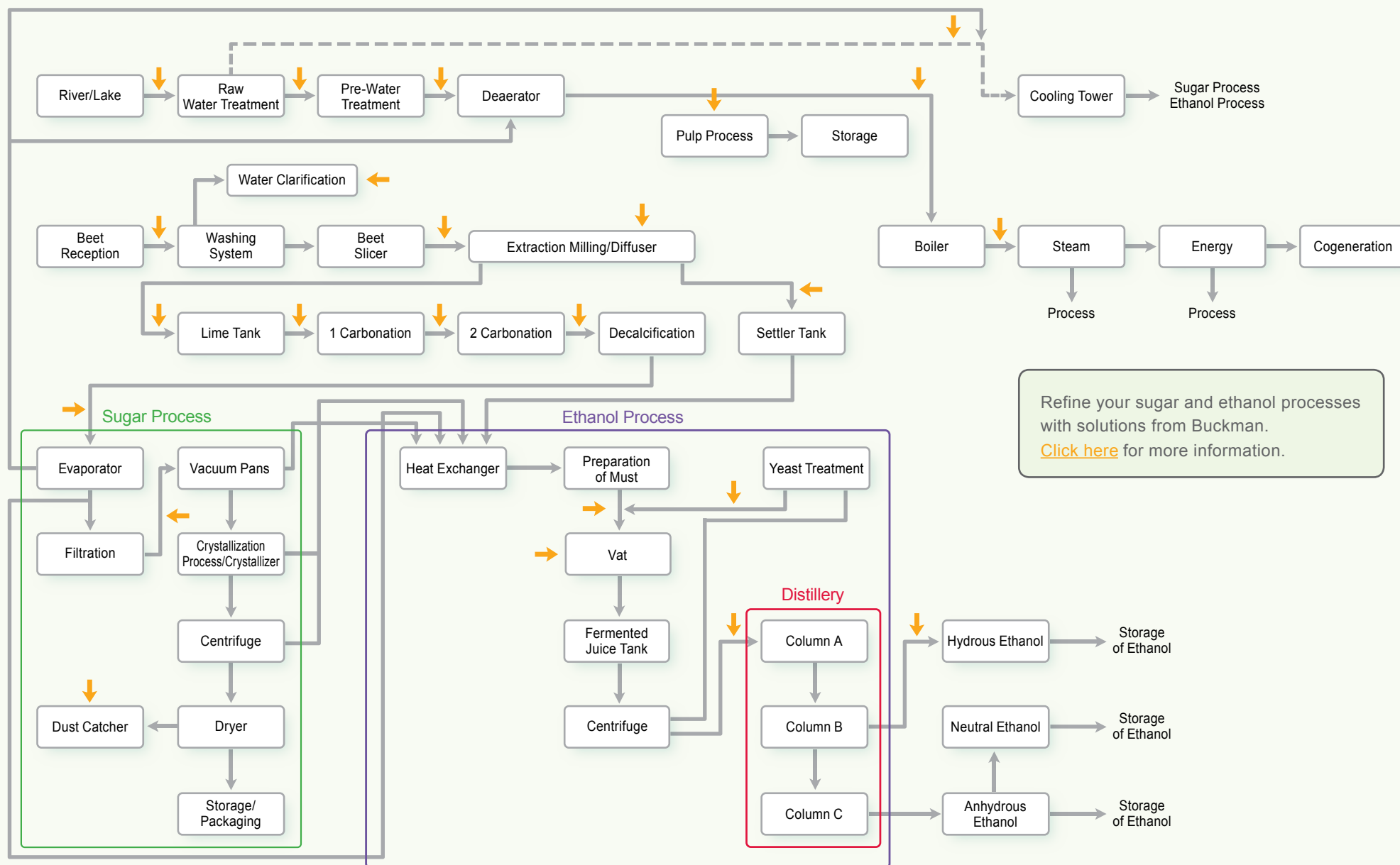


# Sugar Beet and Ethanol Flow Diagram Showing Process Chemical Additives



NOTE: This is an interactive PDF.  
Roll over the orange arrows for additional information.